



Dart Aerospace Ltd.
1270 Aberdeen St
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SWA10A-210
Job Sheet 182181



Part No: SWA10A-210

Job Qty: 1 ea

Part Name: Upper End Swivel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 8/24/18

Created By: Jean-Luc Menard

Type: Stock

Description:

Note: DWG SWA10A-210 Rev 7 IPP Rev A 17.12.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Machining-3		J.C.L.
122	Mori Seiki	1 pcs	8/24/18	8/24/18	0.00	1.00	MORI NV5000-1		J.C.L.
124	QC	1 pcs	8/24/18	8/24/18	0.00	0.00	QC2 Machining-3		J.C.L. 15-08-21
130	QC	1 pcs	8/24/18	8/24/18	0.00	0.00	QC8		18-08-21
140	Packaging	1 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3		
150	QC21-SA	1 Ea	8/24/18	8/24/18	0.00	0.00	QC21		

Part Op 122 - 1-Machine as per DWG. FB879 FOLIO REV: _____ DWG REV: _____ 2- ***MODIFY SWA10A-
Descriptions: 200 GROOVE TO SWA10A-210 R.25" GROOVE AS PER DWG**** 3-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA10A-200	Upper End Swivel	1 Ea (1 ea)	90-Start up Operation	5099 929

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SWA10A-200	1	20	0

Part Specifications

Specifications could not be found.



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Plex 8/20/18 12:58 PM dart.menard.jean-luc

Container No: S104111



Part: SWA10A-210

Job No: 182181

Serial No/Batch: S104111

Revision: 7

Inspector:

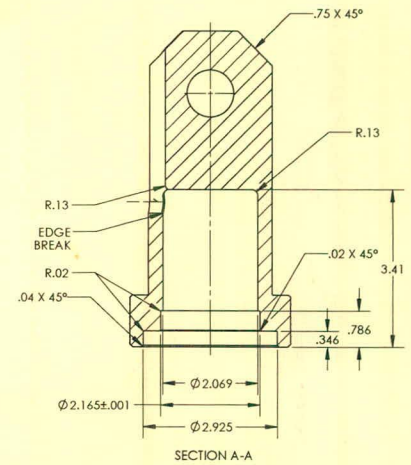
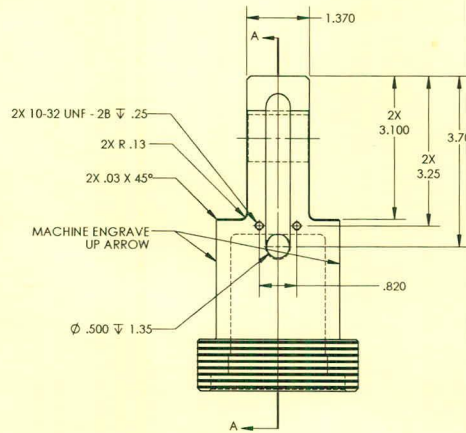
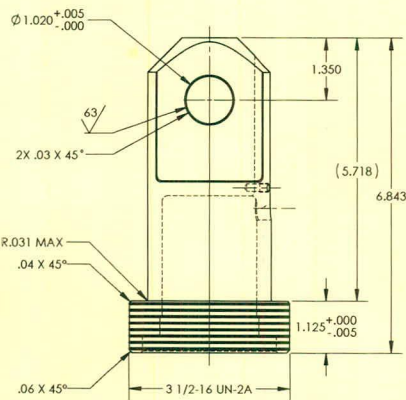
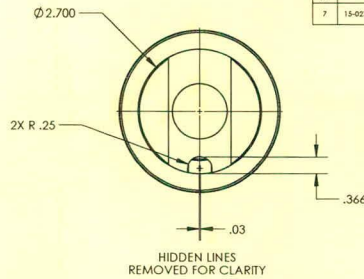
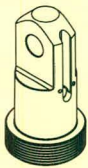
Exp Date:

Instructions:

Date: 08/21/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6		AS DRAWN BY CANAM	11/12/2012	JAG	
6A		CHD B/O INFO. TO BLANK	4/29/2014	JAG	RW
7	15-0274	UPDATED TO NEW DRAFTING STANDARDS. ADDED UP ARROW NOTE. ADDED MAT'L OPTION H1075. ADDED DIMS FROM SWA10A-200 BLANK DWG.	9/22/2015	DPD	JAG



DART AEROSPACE	
UPPER END SWIVEL	
SWA10A-210	
DWG NO.	REV 7
MAT'L: SS 17-4, H1150H1075	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS > 1/8 DECIMALS > .01 ANGLES > 1°	APPROVED: <i>D. Wood</i>
1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC: USED ON MODEL
SCALE: 1:2	DATE: 2/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-210	1	UPPER END SWIVEL	SS 17-4, H1150H1075	

